

Straight line	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	45*-550	45*-800	45*-1000	45*-1150
	min-max (L)	50-800	50-1000	50-1000	50-1000
	min (a)	30*	30*	30*	30*
	(in)				
	min-max (W)	1.77*-21.65	1.77*-31.50	1.77*-39.37	1.77*-45.28
	min-max (L)	1.97-31.50	1.97-39.37	1.97-39.37	1.97-39.37
	min (a)	1.18*	1.18*	1.18*	1.18*

Dimensions depend on the equipment and the appropriate configuration of the machine
* Option

Double wall	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	70-550	70-800	70-1000	70-1150
	min-max (L)	60-800	60-1000	60-1000	60-1000
	min (e min)	10	10	10	10
	(in)				
	min-max (W)	2.76-21.65	2.76-31.50	2.76-39.37	2.76-1150
	min-max (L)	2.36-31.50	2.36-39.37	2.36-39.37	2.36-39.37
	min (e min)	0.39	0.39	0.39	0.39

Dimensions depend on the equipment and the appropriate configuration of the machine

Look bottom (k3 version required)	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	100-550	100-800	100-1000	100-1150
	min-max (L)	70-600	70-900	70-1000	70-1000
	min (C)	50	50	50	50
	min (A)	20	20	20	20
	(in)				
	min-max (W)	3.94-21.65	3.94-31.50	3.94-39.37	3.94-45.28
	min-max (L)	2.76-23.62	2.76-35.43	2.76-39.37	2.76-39.37
	min (A)	0.79	0.79	0.79	0.79

Dimensions depend on the equipment and the appropriate configuration of the machine

Four corner (k4 version required)	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	125-550	125-800	125-1000	125-1150
	min-max (L)	120-800	120-800	120-1000	120-1000
	min (d)	20	20	20	20
	min (C)	80	80	80	80
	(in)				
	min-max (W)	4.92-21.65	4.92-31.50	4.92-39.37	4.92-45.28
	min-max (L)	4.72-31.50	4.72-31.50	4.72-39.37	4.72-39.37
	min (C)	3.15	3.15	3.15	3.15

Dimensions depend on the equipment and the appropriate configuration of the machine

Four corner with lid (k4 version required)	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	240-550	240-800	240-1000	240-1150
	min-max (L)	120-800	120-1000	120-1000	120-1000
	min (E)	20	20	20	20
	min (d)	80	80	80	80
	(in)				
	min-max (W)	9.45-21.65	9.45-31.50	9.45-39.37	9.45-45.28
	min-max (L)	4.72-31.50	4.72-39.37	4.72-39.37	4.72-39.37
	min (d)	3.15	3.15	3.15	3.15

Dimensions depend on the equipment and the appropriate configuration of the machine

Conical type (k3 version required)	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	170-550	170-800	170-1000	170-1150
	min-max (L)	70-800	70-800	70-900	70-900
	min (C)	75	75	75	75
	min (A)	20	20	20	20
	(in)				
	min-max (W)	6.69-21.65	6.69-31.50	6.69-39.37	6.69-45.28
	min-max (L)	2.76-31.50	2.76-31.50	2.76-35.43	2.76-35.43
	min (A)	0.79	0.79	0.79	0.79

Dimensions depend on the equipment and the appropriate configuration of the machine
* Option

Six corner (k6 version required)	Model Serto	55	80	100	115
	(mm)				
	min-max (W)	240-550	240-800	240-1000	240-1150
	min-max (L)	140-800	140-900	140-900	140-900
	min (e)	80	80	80	80
	min (d)	20	20	20	20
	(in)				
	min-max (W)	9.45-21.65	9.45-31.50	9.45-39.37	9.45-45.28
	min-max (L)	5.51-31.50	5.51-35.43	5.51-35.43	5.51-35.43
	min (d)	0.79	0.79	0.79	0.79

Dimensions depend on the equipment and the appropriate configuration of the machine

Model Serto	55	80	100	115
Processed materials				
Carton board max	800 g/m ³	1000 g/m ³	1000 g/m ³	1000 g/m ³
Corrugated flute type	N-F-E	N-F-E-B	N-F-E-B	N-F-E-B
Technical Data				
Voltage	400 V	400 V	400 V	400 V
Motor Power [kW]	16-28	16-40	16-40	16-40
Length *	12-24 m	13-24 m	14-24 m	15-24 m
Net weight * (t)	8-11	10-15	10-15	10-16
Speed	300 m/min	300 m/min	300 m/min	300 m/min
Inching speed	to 600 m/min	to 600 m/min	to 600 m/min	to 600 m/min

Parameters depend on the machine configuration

Model Serto	55	80	100	115
Processed materials				
Carton board max	800 g/m ³	1000 g/m ³	1000 g/m ³	1000 g/m ³
Corrugated flute type	N-F-E	N-F-E-B	N-F-E-B	N-F-E-B
Technical Data				
Voltage	400 V	400 V	400 V	400 V
Motor Power [kW]	16-28	16-40	16-40	16-40
Length *	39.37-78.74 ft	42.65-78.74 ft	45.93-78.74 ft	49.21-78.74 ft
Net weight * [t]	8-11	10-15	10-15	10-16
Speed	984.25 ft/min	984.25 ft/min	984.25 ft/min	984.25 ft/min
Inching speed	to 1968.50 ft/min	to 1968.50 ft/min	to 1968.50 ft/min	to 1968.50 ft/min

Parameters depend on the machine configuration