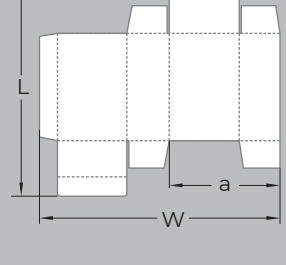
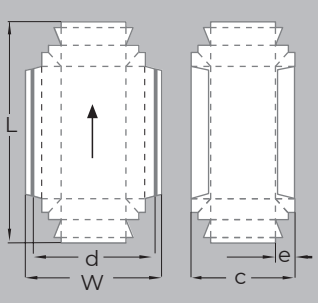
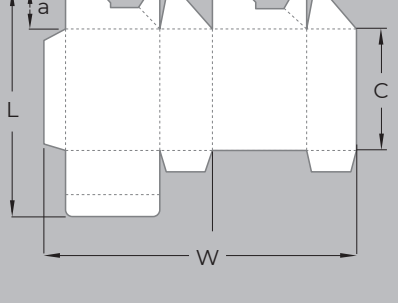


Straight line	Model Serto	145	165	185	200	210
	(mm)					
	min-max (W)	110-1450	110-1650	160-1850	160-2000	160-2100
	min-max (L)	55-1500	55-1500	55-1500	90-1500	90-1500
	min (a)	130	130	130	145	145
	(in)					
	min-max (W)	4.33-57.09	4.33-64.96	6.30-72.83	6.30-78.74	6.30-82.68
	min-max (L)	2.17-59.06	2.17-59.06	2.17-59.06	3.54-59.06	3.54-59.06
	min (a)	5.12	5.12	5.12	5.71	5.71

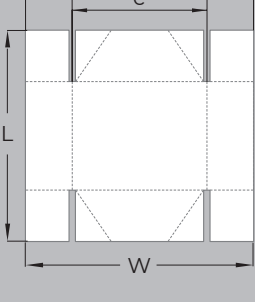
Dimensions depend on the equipment and the appropriate configuration of the machine

Double wall	Model Serto	145	165	185	200	210
	(mm)					
	min-max (W)	150-1200	150-1450	150-1600	150-1600	150-1600
	min-max (L)	100-1400	100-1400	100-1500	100-1500	100-1500
	min (e min)	25	25	25	25	25
	(in)					
	min-max (W)	5.91-47.24	5.91-57.09	5.91-62.99	5.91-62.99	5.91-62.99
	min-max (L)	3.94-55.12	3.94-55.12	3.94-59.06	3.94-59.06	3.94-59.06
	min (e min)	0.98	0.98	0.98	0.98	0.98

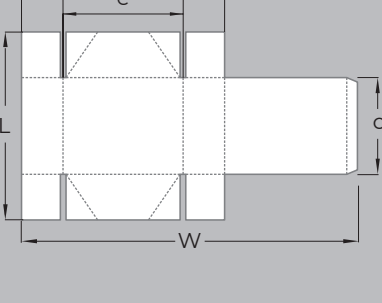
Dimensions depend on the equipment and the appropriate configuration of the machine

Look bottom (k3 version required)	Model Serto	145	165	185	200	210
	(mm)					
	min-max (W)	280-1450	280-1650	280-1850	280-2000	280-2100
	min-max (L)	100-1500	100-1500	100-1500	100-1500	100-1500
	min (C)	70	70	70	70	70
	min (A)	40	40	40	40	40
	(in)					
	min-max (W)	11.02-57.09	11.02-64.96	11.02-72.83	11.02-78.74	11.02-82.68
	min-max (L)	3.94-59.06	3.94-59.06	3.94-59.06	3.94-59.06	3.94-59.06
	min (C)	2.76	2.76	2.76	2.76	2.76
	min (A)	1.57	1.57	1.57	1.57	1.57

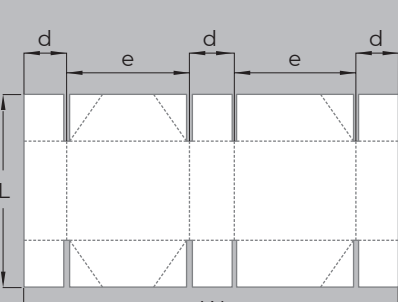
Dimensions depend on the equipment and the appropriate configuration of the machine

Four corner (k4 version required)	Model Serto	145	165	185	200	210
	(mm)					
	min-max (W)	200-1450	200-1650	220-1650	220-1650	200-1650
	min-max (L)	130-1200	130-1200	130-1200	130-1400	130-1400
	min (d)	25	25	25	25	25
	min (C)	100	100	100	130	130
	(in)					
	min-max (W)	7.87-57.09	7.87-64.96	8.66-64.96	8.66-64.96	7.87-64.96
	min-max (L)	5.12-47.24	5.12-47.24	5.12-47.24	5.12-55.12	5.12-55.12
	min (d)	0.98	0.98	0.98	0.98	0.98
	min (C)	3.94	3.94	3.94	5.12	5.12

Dimensions depend on the equipment and the appropriate configuration of the machine

Four corner with lid (k4 version required)	Model Serto	145	165	185	200	210
	(mm)					
	min-max (W)	260-1450	260-1650	260-1850	260-2000	260-2100
	min-max (L)	130-1200	130-1200	130-1200	130-1400	130-1400
	min (E)	25	25	25	25	25
	min (d)	100	100	100	130	130
	(in)					
	min-max (W)	10.24-57.09	10.24-64.96	10.24-72.83	10.24-78.74	10.24-82.68
	min-max (L)	5.12-47.24	5.12-47.24	5.12-47.24	5.12-55.12	5.12-55.12
	min (E)	0.98	0.98	0.98	0.98	0.98
	min (d)	3.94	3.94	3.94	5.12	5.12

Dimensions depend on the equipment and the appropriate configuration of the machine

Six corner (k6 version required)	Model Serto	145	165	185	200	210
	(mm)					
	min-max (W)	440-1450	440-1650	440-1850	440-2000	440-2100
	min-max (L)	180-1200	180-1200	180-1200	180-1400	180-1400
	min (é)	100	100	100	100	100
	min (d)	25	25	25	25	25
	(in)					
	min-max (W)	17.32-57.09	17.32-64.96	17.32-72.83	17.32-78.74	17.32-82.68
	min-max (L)	7.09-47.24	7.09-47.24	7.09-47.24	7.09-55.12	7.09-55.12
	min (é)	3.94	3.94	3.94	3.94	3.94
	min (d)	0.98	0.98	0.98	0.98	0.98

Dimensions depend on the equipment and the appropriate configuration of the machine

Model Serto	145	165	185	200	210
Processed materials					
Carton board max	1200 g/m ³	1200 g/m ³	1200 g/m ³	1200 g/m ³	1200 g/m ³
Corrugated flute type	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF
Technical Data					
Voltage	400 V	400 V	400 V	400 V	400 V
Motor Power kW *	16-36	16-36	16-40	16-40	16-40
Length *	16-26 m	16-26 m	16-26 m	16-26 m	16-26 m
Net weight t *	8-11	10-15	10-15	10-16	10-17
Speed	250 m/min	250 m/min	250 m/min	250 m/min	250 m/min
Inching speed	to 400 m/min	to 400 m/min	to 400 m/min	to 400 m/min	to 400 m/min

* Parameters depend on the machine configuration

Model Serto	145	165	185	200	210
Processed materials					
Carton board max	1200 g/m ³	1200 g/m ³	1200 g/m ³	1200 g/m ³	1200 g/m ³
Corrugated flute type	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF
Technical Data					
Voltage	400 V	400 V	400 V	400 V	400 V
Motor Power kW *	16-36	16-36	16-40	16-40	16-40
Length *	52.49-85.30 ft	52.49-85.30 ft	52.49-85.30 ft	52.49-85.30 ft	52.49-85.30 ft
Net weight t *	8-11	10-15	10-15	10-16	10-17
Speed	820.21 ft/min	820.21 ft/min	820.21 ft/min	820.21 ft/min	820.21 ft/min
Inching speed	to 1312.34 ft/min	to 1312.34 ft/min	to 1312.34 ft/min	to 1312.34 ft/min	to 1312.34 ft/min

* Parameters depend on the machine configuration

