

Flat packaging								
Model Vario	60	80	100	115	120	145	165	200
(mm)								
min-max (W)	100-600	100-800	100-1000	100-1150	100-1200	100-1450	100-1650	100-2000
min-max (L)	75-800	75-900	75-1100	75-1200	75-1400	100-1500	100-1800	100-1800
min-max (a)	30-800	30-900	30-1100	30-1200	30-1400	30-1500	30-1800	30-1800
min (b)	50	50	50	50	50	50	50	50
min x / x1	0/35	0/35	0/35	0/35	0/35	0/35	0/35	0/35
min x / x1*	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
(in)								
min-max (W)	3.94-600	3.94-31.50	3.94-39.37	3.94-45.28	3.94-47.24	3.94-57.09	3.94-64.96	3.94-78.74
min-max (L)	2.95-31.50	2.95-35.43	2.95-43.31	2.95-47.24	2.95-1400	3.94-59.06	3.94-70.87	3.94-70.87
min-max (a)	1.18-31.50	1.18-35.43	1.18-43.31	1.18-47.24	1.18-1400	1.18-59.06	1.18-70.87	1.18-70.87
min (b)	1.97	1.97	1.97	1.97	1.97	1.97	1.97	1.97
min x / x1	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38
min x / x1*	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0

The formats depend on the configuration and equipment of the machine  
\*Option

Glued packages								
Model Vario	60	80	100	115	120	145	165	200
(mm)								
min-max (W)	100-600	100-800	100-1000	100-1150	100-1200	100-1450	100-1650	100-2000
min-max (L)	75-800	75-900	75-1100	75-1200	75-1400	100-1500	100-1800	100-1800
min-max (a)	30-800	30-900	30-1100	30-1200	30-1400	30-1500	30-1800	30-1800
min (b)	50	50	50	50	50	50	50	50
min x / x1	0/35	0/35	0/35	0/35	0/35	0/35	0/35	0/35
min x / x1*	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
(in)								
min-max (W)	3.94-23.62	3.94-31.50	3.94-39.37	3.94-45.28	3.94-47.24	3.94-57.09	3.94-64.96	3.94-78.74
min-max (L)	2.95-31.50	2.95-35.43	2.95-43.31	2.95-47.24	2.95-55.12	3.94-59.06	3.94-70.87	3.94-70.87
min-max (a)	1.18-31.50	1.18-35.43	1.18-43.31	1.18-47.24	1.18-55.12	1.18-59.06	1.18-70.87	1.18-70.87
min (b)	1.97	1.97	1.97	1.97	1.97	1.97	1.97	1.97
min x / x1	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38	0/1.38
min x / x1*	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0

The formats depend on the configuration and equipment of the machine  
\*Option

Model Vario	60	80	100	115	120	145	165	200
Processed materials								
Carton board max	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>
Corrugated flute type	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF
Max product height (mm)	42	42	42	42	42	42	42	42
Technical Data								
Voltage	400	400	400	400	400	400	400	400
Motor Power kW *	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22
Speed	20-200 m/min	20-200 m/min	20-200 m/min	20-200 m/min	20-200 m/min	20-200 m/min	20-200 m/min	20-200 m/min
Length* (m)	7-16	7-16	7-16	7-16	7-16	7-16	7-16	7-16
Net weight* (t)	5-11	5-11	5-12	5-12	5-12,5	5-13	6-13	6-14

\* Parameters depend on the machine configuration

Model Vario	60	80	100	115	120	145	165	200
Processed materials								
Carton board max	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>	120-2000 g/m <sup>3</sup>
Corrugated flute type	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF	A,B,C,E,F,N,BE,BF,EF
Max product height (in)	1.65	1.65	1.65	1.65	1.65	1.65	1.65	1.65
Technical Data								
Voltage	400	400	400	400	400	400	400	400
Motor Power kW *	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22	10 do 22
Speed ft/min	65.62-656.17	65.62-656.17	65.62-656.17	65.62-656.17	65.62-656.17	65.62-656.17	65.62-656.17	65.62-656.17
Length* (ft)	22.97-52.49	22.97-52.49	22.97-52.49	22.97-52.49	22.97-52.49	22.97-52.49	22.97-52.49	22.97-52.49
Net weight* (t)	5-11	5-11	5-12	5-12	5-12,5	5-13	6-13	6-14

\* Parameters depend on the machine configuration