

| | | Flat packaging | | | | | | |
|-------------|------------|----------------|------------|------------|------------|------------|------------|------------|
| Model Vario | 60 | 80 | 100 | 115 | 120 | 145 | 165 | 200 |
| (mm) | | | | | | | | |
| min-max (W) | 100-600 | 100-800 | 100-1000 | 100-1150 | 100-1200 | 100-1450 | 100-1650 | 100-2000 |
| min-max (L) | 75-800 | 75-900 | 75-1100 | 75-1200 | 75-1400 | 100-1500 | 100-1800 | 100-1800 |
| min-max (a) | 30-800 | 30-900 | 30-1100 | 30-1200 | 30-1400 | 30-1500 | 30-1800 | 30-1800 |
| min (b) | 50 | 50 | 50 | 50 | 50 | 50 | 50 | 50 |
| min x / x1 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 |
| min x / x1* | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 |
| (in) | | | | | | | | |
| min-max (W) | 3.94-600 | 3.94-31.50 | 3.94-39.37 | 3.94-45.28 | 3.94-47.24 | 3.94-57.09 | 3.94-64.96 | 3.94-78.74 |
| min-max (L) | 2.95-31.50 | 2.95-35.43 | 2.95-43.31 | 2.95-47.24 | 2.95-1400 | 3.94-59.06 | 3.94-70.87 | 3.94-70.87 |
| min-max (a) | 1.18-31.50 | 1.18-35.43 | 1.18-43.31 | 1.18-47.24 | 1.18-1400 | 1.18-59.06 | 1.18-70.87 | 1.18-70.87 |
| min (b) | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 |
| min x / x1 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 |
| min x / x1* | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 |

The formats depend on the configuration and equipment of the machine
*Option

| | | Glued packages | | | | | | |
|-------------|------------|----------------|------------|------------|------------|------------|------------|------------|
| Model Vario | 60 | 80 | 100 | 115 | 120 | 145 | 165 | 200 |
| (mm) | | | | | | | | |
| min-max (W) | 100-600 | 100-800 | 100-1000 | 100-1150 | 100-1200 | 100-1450 | 100-1650 | 100-2000 |
| min-max (L) | 75-800 | 75-900 | 75-1100 | 75-1200 | 75-1400 | 100-1500 | 100-1800 | 100-1800 |
| min-max (a) | 30-800 | 30-900 | 30-1100 | 30-1200 | 30-1400 | 30-1500 | 30-1800 | 30-1800 |
| min (b) | 50 | 50 | 50 | 50 | 50 | 50 | 50 | 50 |
| min x / x1 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 | 0/35 |
| min x / x1* | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 |
| (in) | | | | | | | | |
| min-max (W) | 3.94-23.62 | 3.94-31.50 | 3.94-39.37 | 3.94-45.28 | 3.94-47.24 | 3.94-57.09 | 3.94-64.96 | 3.94-78.74 |
| min-max (L) | 2.95-31.50 | 2.95-35.43 | 2.95-43.31 | 2.95-47.24 | 2.95-55.12 | 3.94-59.06 | 3.94-70.87 | 3.94-70.87 |
| min-max (a) | 1.18-31.50 | 1.18-35.43 | 1.18-43.31 | 1.18-47.24 | 1.18-55.12 | 1.18-59.06 | 1.18-70.87 | 1.18-70.87 |
| min (b) | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 | 1.97 |
| min x / x1 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 | 0/1.38 |
| min x / x1* | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 | 0/0 |

The formats depend on the configuration and equipment of the machine
*Option

| Model Vario | 60 | 80 | 100 | 115 | 120 | 145 | 165 | 200 |
|-------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| Processed materials | | | | | | | | |
| Carton board max | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ |
| Corrugated flute type | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF |
| Max product height (mm) | 42 | 42 | 42 | 42 | 42 | 42 | 42 | 42 |
| Technical Data | | | | | | | | |
| Voltage | 400 | 400 | 400 | 400 | 400 | 400 | 400 | 400 |
| Motor Power* (kW) | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 |
| Speed | 20-200 m/min | 20-200 m/min | 20-200 m/min | 20-200 m/min | 20-200 m/min | 20-200 m/min | 20-200 m/min | 20-200 m/min |
| Length* (m) | 7-16 | 7-16 | 7-16 | 7-16 | 7-16 | 7-16 | 7-16 | 7-16 |
| Net weight* (t) | 5-11 | 5-11 | 5-12 | 5-12 | 5-12,5 | 5-13 | 6-13 | 6-14 |

* Parameters depend on the machine configuration

| Model Vario | 60 | 80 | 100 | 115 | 120 | 145 | 165 | 200 |
|-------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| Processed materials | | | | | | | | |
| Carton board max | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ | 120-2000 g/m ³ |
| Corrugated flute type | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF | A,B,C,E,F,N,BE,BF,EF |
| Max product height (in) | 1.65 | 1.65 | 1.65 | 1.65 | 1.65 | 1.65 | 1.65 | 1.65 |
| Technical Data | | | | | | | | |
| Voltage | 400 | 400 | 400 | 400 | 400 | 400 | 400 | 400 |
| Motor Power* (kW) | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 | 10-22 |
| Speed (ft/min) | 65.62-656.17 | 65.62-656.17 | 65.62-656.17 | 65.62-656.17 | 65.62-656.17 | 65.62-656.17 | 65.62-656.17 | 65.62-656.17 |
| Length* (ft) | 22.97-52.49 | 22.97-52.49 | 22.97-52.49 | 22.97-52.49 | 22.97-52.49 | 22.97-52.49 | 22.97-52.49 | 22.97-52.49 |
| Net weight* (t) | 5-11 | 5-11 | 5-12 | 5-12 | 5-12,5 | 5-13 | 6-13 | 6-14 |

* Parameters depend on the machine configuration